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Doctor Apollo

"CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are."--BOOK JACKET.

A Textbook of Engineering Mechanics

Small Stakes No-Limit Hold'em

Pungent curry. . .sweet fried onions. . .incense. . .colorful beads. . .lush fabrics. Shobhan Bantwal's compelling new novel is set on the streets of Edison, New Jersey's Little India, where a young businesswoman rediscovers the magic of love and family. . . Since becoming a widow at age twenty-seven, Anjali Kapadia has devoted herself to transforming her parents' sari shop into a chic boutique, brimming with exquisite jewelry and clothing. Now, ten years later, it stands out like a proud maharani amid Edison's bustling Little India. But when Anjali learns the shop is on the brink of bankruptcy, she feels her world unraveling. . . To the rescue comes Anjali's wealthy, dictatorial Uncle Jeevan and his business partner, Rishi Shah--a mysterious Londoner, complete with British accent, cool gray eyes, and skin so fair it makes it hard to believe he's Indian. Rishi's cool, foreign demeanor triggers distrust in Anjali and her mother. But for Anjali, he also stirs something else, a powerful attraction she hasn't felt in a decade. And the feeling is mutual. . . Love disappointed Anjali once before and she's vowed to live without it--though Rishi is slowly melting her resolve and, as the shop regains its footing, gaining her trust. But when a secret from Rishi's past is revealed, Anjali must turn to her family and her strong cultural upbringing to guide her in finding the truth. . . Praise for Shobhan Bantwal and

her novels. . . "Compelling and memorable." --Mary Jo Putney on *The Forbidden Daughter* "Vivid, rich. . . expertly portrays a young woman caught between love and duty, hope and despair." --Anjali Banerjee on *The Dowry Bride* "Splendidly depicts passion, brutality, and cultures in conflict."--Dorothy Garlock on *The Dowry Bride* "The Dowry Bride is an eye-opener to the challenges many Indian women face in a culture few foreigners comprehend. --ArmchairInterviews.com, 4 stars on *The Dowry Bride* "A beautifully written book. . . Wonderful, vivid, and worth reading."--BookIdeas.com on *The Dowry Bride* "An amazing story of modern India."--The Kaleidoscope on *The Dowry Bride*

The Beam

The world of the Old Testament can seem hard to understand, especially for people living in times and places so far removed from the ancient Middle East. It's not just that we wear different clothes and hold different jobs--people in the West just don't have the same history, the same culture, or the same way of thinking as Old Testament characters like Abraham and David. And this disconnect can make studying the Old Testament an arduous and confusing process. A Popular Survey of the Old Testament is designed to help regular Christians enrich their understanding of Old Testament people and events. Illustrated throughout with color photos, charts, and maps, and written in an easy, informal style, this survey is accessible and enjoyable to Christians of all backgrounds.

Popular Survey of the Old Testament, A

The Sari Shop Widow

Explore the Fascinating World of Robotics! Do you love robots? Are you fascinated with modern advances in technology? Do you want to know how robots work? If so, you'll be delighted with *Robotics: Everything You Need to Know About Robotics from Beginner to Expert*. You'll learn the history of robotics, learn the 3 Rules, and meet the very first robots. This book also describes the many essential hardware components of today's robots: - Analog and Digital brains - DC, Servo, and Stepper Motors - Bump Sensors and Light Sensors - and even Robotic Bodywork Would you like to build and program your own robot? You can use *Robotics: Everything You Need to Know About Robotics from Beginner to Expert* to learn the software basics of RoboCORE and how to create "brains" for creations like the Obstacle Avoiding Robot. You'll also learn which materials to use to build your robot body and which sensors you need to help your new friend perceive the world around it. This book even explains how you can construct an Autonomous Wall Climbing Robot! Don't delay - Start Reading *Robotics: Everything You Need to Know About Robotics from Beginner to Expert* right away! You'll be so glad you gained this exciting and powerful knowledge!

Passport Series: Eastern Europe and Russia

After learning how to be human at the Earth Angel Training Academy, the Angels, Faeries, Merpeople and Starpeople are born into human bodies on Earth. Their Mission? Awaken the world. But even though they chose to go to Earth, and they chose to be human, it doesn't mean that it will be easy for them to Awaken themselves. Only if they reconnect to their origins, and to other Earth Angels, will they will be able to remember who they really are. Only then, will they experience The Earth Angel Awakening

Safety in Welding and Cutting

The Bridge of Dreams is a brilliant reading of The Tale of Genji that succeeds both as a sophisticated work of literary criticism and as an introduction this world masterpiece. Taking account of current literary theory and a long tradition of Japanese commentary, the author guides both the general reader and the specialist to a new appreciation of the structure and poetics of this complex and often seemingly baffling work. The Tale of Genji, written in the early eleventh century by a court lady, Murasaki Shikibu, is Japan's most outstanding work of prose fiction. Though bearing a striking resemblance to the modern psychological novel, the Genji was not conceived and written as a single work and then published and distributed to a mass audience as novels are today. Instead, it was issued in limited installments, sequence by sequence, to an extremely circumscribed, aristocratic audience. This study discusses the growth and evolution of the Genji and the manner in which recurrent concerns--political,

social, and religious--are developed, subverted, and otherwise transformed as the work evolves from one stage to another. Throughout, the author analyzes the *Genji* in the context of those literary works and conventions that Murasaki explicitly or implicitly presupposed her contemporary audience to know, and reveals how the *Genji* works both within and against the larger literary and sociopolitical tradition. The book contains a color frontispiece by a seventeenth-century artist and eight pages of black-and-white illustrations from a twelfth-century scroll. Two appendixes present an analysis of biographical and textual problems and a detailed index of principal characters.

Hello My Name Is Carter

Essays by leading specialists on a central issue of European history: the transition to farming.

Civil Engineering

It was more than a family matter Dr. Duert ter Brandt disapproved of Christina's relationship with his brother, Adam, and he made sure they both knew it. True, he didn't stop Chrissy from coming to Holland to work near Adam. Still, he made it clear that her infatuation was not in the best interest of his hospital. But maybe he had other—hidden—reasons for hoping that Chrissy would give up her notion of love at first sight....

Horse Crazy

There are humans on Earth, who are not, in fact, human. They are Earth Angels. Earth Angels are beings who have come from other realms, dimensions and planets, and are choosing to be born on Earth in human form for just one reason. To Awaken the world. Before they can carry out their perilous mission, they must first learn how to be human. The best place they can do that, is at The Earth Angel Training Academy

The Final Hour

The state of New York is virtually a nation unto itself. Long one of the most populous states and home of the country's most dynamic city, New York is geographically strategic, economically prominent, socially diverse, culturally innovative, and politically influential. These characteristics have made New York distinctive in our nation's history. In *New York State: Peoples, Places, and Priorities*, Joanne Reitano brings the history of this great state alive for readers. Clear and accessible, the book features: Primary documents and illustrations in each chapter, encouraging engagement with historical sources and issues Timelines for every chapter, along with lists of recommended reading and websites Themes of labor, liberty, lifestyles, land, and leadership running throughout the text Coverage from the colonial period up through the present day, including the Great Recession and Andrew Cuomo's governorship Highly readable and up-to-date, *New York State: Peoples, Places, and Priorities* is a vital resource for anyone studying, teaching, or just interested in the history of the Empire State.

Flat Tip Screwdrivers

Metagame

A sweet and delicious treat from the multi-million-copy-selling Carole Matthews. Perfect for fans of Milly Johnson and Jill Mansell. For Lucy Lombard, there's nothing that chocolate can't cure. From heartache to headaches, it's the one thing she knows that she can rely on - and she's not alone. Fellow chocolate addicts Autumn, Nadia and Chantal share her passion and together they form a select group known as The Chocolate Lovers' Club. Whenever there's a crisis, they meet in their sanctuary, a cafe called Chocolate Heaven. And with a cheating boyfriend, a flirtatious boss, a gambling husband and a loveless marriage, there's always plenty to discuss . . .

Not Once But Twice

"This story, if it is one, deserves the closure of a suicide, perhaps even the magisterial finality of what is usually called a novel, but the remnants of that faraway time offer nothing more than a taste of damp ashes, a feeling of indeterminacy, and the obdurate inconclusiveness of passing time." So writes the unnamed narrator of *Horse Crazy*, looking back on a season of madness and desire. The first novel from the brilliant, protean Gary Indiana, *Horse Crazy* tells the story of a thirty-five-year-old writer for a New York arts and culture magazine whose life melts into a fever dream when he falls in love with the handsome,

charming, possibly heroin-addicted, and almost certainly insane Gregory Burgess. In the derelict brownstones of the Lower East Side in the late eighties, among the coked out restauranteurs and art world impresarios of the supposed "downtown scene," the narrator wanders through the fog of passion. Meanwhile, the AIDS epidemic is spreading through the city, and New York friendships sputter to an end. Here is a novel where the only moral is that thwarted passion is the truest passion, where love is a hallucination and the gravest illness is desire.

Smarter

120 Pages Goals Diary Dream Diary Journal or Diary
College ruled Great for Homeschool

Fanuc CNC Custom Macros

Based on one of the most-read New York Times Magazine features of 2012, this fascinating exploration of intelligence research reveals a revolution in human intellectual abilities and provides real-life transformation stories.

The Earth Angel Awakening

"Linda Broday's heroes step right out of her books and into your heart." —JODI THOMAS, New York Times bestselling author *Three Brothers. One Oath. No Compromises.* The MEN of LEGEND The Outlaw Outlaw Luke Weston survives by his wits. On the run for a murder he didn't commit, the last thing he needs

is to go looking for more trouble. But when Luke stumbles across a fiercely beautiful woman struggling against two heavily armed men, it's obvious that trouble has found him. After all, he never could resist a damsel in distress. Josie Morgan's distressed, all right—and hopping mad. She has no idea why she's been kidnapped or who she is or why her body melts for the mysterious gunslinger who saved her life. But as the lost memories come tumbling back together, Josie is faced with the stark reality of why she and Luke can never be even as her heart is telling her she will always be his. Men of Legend Series: To Love a Texas Ranger (Book 1) The Heart of a Texas Cowboy (Book 2) To Marry a Texas Outlaw (Book 3) Praise for Forever His Texas Bride: "Broday's Westerns always captivate." —RT Book Reviews 4 stars "Poignant, dramatic and packed with action and mystery." —Addicted to Romance for Forever His Texas Bride

The Chocolate Lovers' Club

A psychiatrist tries to rehabilitate a juvenile murderer, pleading his (legal) insanity while teaching him about literary parallels to his situation. But then everything goes horribly wrong

To Marry a Texas Outlaw

Bestselling author Jennet Conant brings us a stunning account of Julia and Paul Child's experiences as members of the Office of Strategic Services (OSS) in the Far East during World War II and the tumultuous years when they were caught up in the McCarthy Red

spy hunt in the 1950s and behaved with bravery and honor. It is the fascinating portrait of a group of idealistic men and women who were recruited by the citizen spy service, slapped into uniform, and dispatched to wage political warfare in remote outposts in Ceylon, India, and China. The eager, inexperienced 6 foot 2 inch Julia springs to life in these pages, a gangly golf-playing California girl who had never been farther abroad than Tijuana. Single and thirty years old when she joined the staff of Colonel William Donovan, Julia volunteered to be part of the OSS's ambitious mission to develop a secret intelligence network across Southeast Asia. Her first post took her to the mountaintop idyll of Kandy, the headquarters of Admiral Lord Louis Mountbatten, the supreme commander of combined operations. Julia reveled in the glamour and intrigue of her overseas assignment and lifealtering romance with the much older and more sophisticated Paul Child, who took her on trips into the jungle, introduced her to the joys of curry, and insisted on educating both her mind and palate. A painter drafted to build war rooms, Paul was a colorful, complex personality. Conant uses extracts from his letters in which his sharp eye and droll wit capture the day-to-day confusion, excitement, and improbability of being part of a cloak- and-dagger operation. When Julia and Paul were transferred to Kunming, a rugged outpost at the foot of the Burma Road, they witnessed the chaotic end of the war in China and the beginnings of the Communist revolution that would shake the world. A Covert Affair chronicles their friendship with a brilliant and eccentric array of OSS agents, including Jane Foster, a wealthy, free-spirited artist, and Elizabeth MacDonald,

an adventurous young reporter. In Paris after the war, Julia and Paul remained close to their intelligence colleagues as they struggled to start new lives, only to find themselves drawn into a far more terrifying spy drama. Relying on recently unclassified OSS and FBI documents, as well as previously unpublished letters and diaries, Conant vividly depicts a dangerous time in American history, when those who served their country suddenly found themselves called to account for their unpopular opinions and personal relationships.

Robotics

Stolen Ink

There's More To Life Than The Game Legendary college football coach Tom Osborne, a former NFL player and Nebraska Congressman, shares his life's wisdom in this powerful collection of stories, advice and spiritual insights. Available Fall 2009!2

The Courtesan Duchess

Issue your students a passport to travel the globe with this incredible new series! Eight jam-packed

STAAD. Pro 2005 Tutorial (with U. S. Design Codes)

David Hartford, Earl of Castledon, is unwilling to break out of his prison of sorrow after the death of his wife,

though everyone expects him to remarry and beget an heir. Impulsive Amelia Andrews befriends Lord Castledon and decides that he would make the perfect match for her prim older sister. Amelia cannot help but see the lonely man behind David's grim exterior-- and caught beneath his piercing stare, she wonders how to melt his icy heart. When Amelia is caught in a web of ruin, David cannot stand aside and let her suffer. Can an unexpected marriage bring about a love even greater than the one he lost?

As Far As You Can Go Without A Passport

Homespun humor about the way we live, from the pleasant futility of salmon fishing and the joys of Halloween, to quiet afternoons with soap opera families and endless nights in pursuit of trivia Tom Bodett, humorist, radio star, and pitchman for Motel 6, lives and writes in Homer, Alaska, the little town in the blue Northwest where America stops, carwise. "If you got into your car in New York," he says, "and wanted to take a nice long drive, I mean the longest drive you could without turning around or running into a foreign language, this is where you'd wind up." It's a place of moose and salmon and spectacular sunsets, but, Bodett insists, it's also small-town America, a place not all that different from the Michigan town of his youth. That's why he's made it his home: it perfectly suits his contrary appetites for the extreme and the everyday, for the rigors of the outdoor life and the mundane joys of the family circle. *As Far As You Can Go Without a Passport*, Bodett's first collection of casual essays, contains pieces on

everything from trapping, tree cutting, and halibut fishing, to soap operas, lost socks, and sleeping in. It's guaranteed to please both the renegade and the homebody in every reader.

Accounting

The primary aim of this volume is to provide researchers and engineers from both academic and industry with up-to-date coverage of new results in the field of robotic welding, intelligent systems and automation. The book is mainly based on papers selected from the 2014 International Conference on Robotic Welding, Intelligence and Automation (RWIA'2014), held Oct. 25-27, 2014, at Shanghai, China. The articles show that the intelligentized welding manufacturing (IWM) is becoming an inevitable trend with the intelligentized robotic welding as the key technology. The volume is divided into four logical parts: Intelligent Techniques for Robotic Welding, Sensing of Arc Welding Processing, Modeling and Intelligent Control of Welding Processing, as well as Intelligent Control and its Applications in Engineering.

New York State: Peoples, Places, and Priorities

A Sci-Fi political thriller set in a terrifyingly real future. When all of humanity is connected, the center of the Web is the seat of true power. In a century, the world's old political borders have dissolved. At the center of what remains of civilization sits the NAU, a

nation ruled by two political parties: Enterprise, the sink-or-swim party where each party member has no one else to blame for their starvation or astronomical wealth, and Directorate, whose members have a guaranteed safety net but can never rise above their station. Every six years, an election determines the course of the NAU's future. The process is called Shift, and the next one is coming soon. With humanity intertwined by way of the Beam -- a hyper-advanced version of the Internet that serves every whim and need -- Shift is the be-all and the end-all. More than an electoral method, it is the future's political discourse.. In the midst of the country's tumultuous politics, certain players are making their own moves. Doc, a black-market nanoenhancement vendor, has caught wind of a disturbing trend of enhancements among his clientele. Nicolai, political speechwriter for the head of Directorate, struggles to find his independence in a life that is supposed to be devoted to the Party, all the while unaware of his own terrifying connection to the Beam. And Kai, an escort and assassin as lethal as she is flexible, becomes embroiled in the machinations of her top clients -- because after all, the political elite choose only the best to warm their sheets at night. And through it all, a shadowy group is pulling strings behind the scenes, guiding Shift exactly where they want it to go. Their identities are unknown to all but a few, and anyone who stumbles upon them by accident -- or, worse, learns their true goal -- is swiftly disposed of. But if their power goes unchecked, their cloak-and-dagger actions will shape the fate of millions for years to come Plug your mind into The Beam. It's been waiting for you.

Utopia of Usurers, and Other Essays

I'm Dacian, a tattoo magician, and my life went from my biggest concern being finding a pretty guy to fall into bed with at the end of the week to everything falling apart around me. There are two problems in my life. Number one - I'm an ink magician, the thing of myths. A lot of very powerful people would love to get their hands on me, and I have no intention of letting that happen. Number two - A tattoo thief came to my city, and the magical community has decided that I'm the guy to stop them. Somehow, I have to catch the thief without letting my secret out of the bag, and that's even harder than it sounds.

The Bridge of Dreams

Undressed by the Earl

On the ferry to my mother's sixth (and hopefully last) wedding, I met my perfect match. With his blue eyes and five o'clock shadow, Professor David Carstairs was the most handsome man I'd ever seen. Add in his dry wit and easy charm, and I fell fast. What started as a conversation about our favorite books culminated in the most romantic night of my life. When he dropped me off at my hotel the next morning, I was already halfway in love. But everything came crashing down a few hours later when his dad married my mom, making family dinners a whole lot more complicated. Someone pass the booze, please.

The Art of Nonfiction

Small stakes no-limit hold'em cash games offer remarkable opportunities if you come armed with the right skills. To win in today's game you need to draw on a complete arsenal of the latest theories, strategies, and tactics. Now, available for the first time in print, this ultimate handbook outlines a powerful path to success, as three of the world's top experts noted poker authority Ed Miller, top pro Sunny Mehta, and renowned practical theorist Matt Flynn put their expertise to work for you. Using hand examples from actual play to illustrate key concepts, *Small Stakes No-Limit Hold'em* translates high-level poker theory into an easy-to-learn format that will give you the edge needed to win in today's games. You'll learn solid money-winning tactics and be able to craft winning strategies just like the top cash-game pros. Get the lowdown on:

- 7 easy steps to no-limit hold'em success
- Making decisions using steal equity and showdown equity
- Beating online 6-max games
- Isolating bad players and handling tough, aggressive players
- Determining optimal bluff sizes and planning big bluffs
- Balancing your lines of play to maximize deception and much more!

Poker is a fun game, but it's even more fun when you win. With Miller, Mehta, and Flynn as your mentors, you will have all the advanced-yet-practical information you need to dominate any small stakes no-limit hold'em cash game.

The Care and Feeding of Stray Vampires

In sci-fi author Sam Landstrom's *MetaGame*, he creates a believable but disturbing world with fewer than six degrees of separation. In fact, every single person, product, pastime, and proclivity humans take part in is interconnected. Life is the Game -- and winners never die. In the Game, points amount to currency and top scorers are eligible for immortality. A mysterious, unifying force, the *OverSoul*, calls the shots, and an individual player's health contract can be indefinitely extended -- and with the offer of a permanent twenty-year-old's body and health, it's with fanaticism that gamers play the Game. *D_Light* is one of the best players in his family and will do anything to win, even kill. When he's invited to a *MetaGame* -- an exclusive, high-stakes competition -- he jumps at the chance. But after the first quest, *D_Light*'s overly ambitious ways brand him a renegade. With a warped sense of free will that is needed to prevail, *D_Light* must either kill someone he's grown to love -- or lose everything.

The Earth Angel Training Academy

A remarkable series of lectures on the art of creating effective nonfiction by one of the 20th century's most profound writers and thinkers--now available for the first time in print. Culled from sixteen informal lectures Ayn Rand delivered to a select audience in the late 1960s, this remarkable work offers indispensable guidance to the aspiring writer of nonfiction while providing readers with a fascinating discourse on art and creation. Based on the concept that the ability to create quality nonfiction is a skill

that can be learned like any other, *The Art of Nonfiction* takes readers through the writing process, step-by-step, providing insightful observations and invaluable techniques along the way. In these edited transcripts, Rand discusses the psychological aspects of writing, and the different roles played by the conscious and unconscious minds. From choosing a subject to polishing a draft to mastering an individual writing style--for authors of theoretical works or those leaning toward journalistic reporting--this crucial resource introduces the words and ideas of one of our most enduring authors to a new generation.

Not Quite Perfect

Can a bold-faced lie lead to everlasting love? One by one, the impetuous heroines in the *Wicked Deceptions* series intend to find out, each in her unique way. . . How to seduce an estranged husband--and banish debt!--in four wickedly improper, shockingly pleasurable steps

1. Learn the most intimate secrets of London's leading courtesan.
2. Pretend to be a courtesan yourself, using the name Juliet Leighton.
3. Travel to Venice and locate said husband.
4. Seduce husband, conceive an heir, and voila, your future is secure!

For Julia, the Duchess of Colton, such a ruse promises to be foolproof. After all, her husband has not bothered to lay eyes on her in eight years, since their hasty wedding day when she was only sixteen. But what begins as a tempestuous flirtation escalates into full-blown passion--and the feeling is mutual! Could the man the Courtesan Duchess married actually turn out to be the love of

her life?

A Covert Affair

Beyond the Final Score: There's More to Life Than the Game (Large Print 16pt)

Three months pass without incident, leading Mishca and Lauren to believe they can finally move on from the past and build a life together but enemies both old and new lurk in the shadows, waiting for the opportunity to strike. When a dangerous threat presents itself, Lauren is forced to turn to the one person that would rather see Mishca dead than live happily ever after she now has to step into a role that demands payment in blood. Alliances are formed, one side fighting for survival, and the other for retribution. No one can be trusted. No one is safe. War is coming. and not everyone will live to see the end of it.

Passport Series: North America

“The thing to remember about a ‘stray’ vampire is that there is probably a good reason he is friendless, alone, and wounded. Approach with caution.” Iris Scanlon, Half-Moon Hollow’s only daytime vampire concierge, knows more about the undead than she’d like. Running their daylight errands—from letting in the plumber to picking up some chilled Faux Type O—gives her a look at the not-so-glamorous side of vamps. Her rules are strict; relationships are purely business, not friendship—and certainly not anything

more. Then she finds her newest client, Cal, poisoned on his kitchen floor, and her quiet life turns upside down. Cal—who would be devastatingly sexy, if Iris thought vampires were sexy—offers Iris a hefty fee for hiding him at her place. And even though he’s imperious, unfriendly, and doesn’t seem to understand the difference between “employee” and “servant,” she agrees. But as they search for who wants him permanently dead, Iris is breaking more and more of her own rules . . . particularly those about nudity. Could it be that what she really needs is some intrigue and romance—and her very own stray vampire?

Robotic Welding, Intelligence and Automation

Europe's First Farmers

Issue your students a passport to travel the globe with this incredible new series! Eight jam-packed

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